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2013-07-01_FC_V008_SK_SK.pdf

ArcelorMittal Galati S.A. - Romania

ArcelorMittal

CUSTOMER / CLIENT : FERONA SLOVAKIA a.s.
PRODUCT / PRODUS : HEAVY PLATE
STEEL GRADE/MARCA OTEL: S235JR+N
NORM / STANDARD : EN 10025/2-2004;

INSPECTION CERTIFICATE 20503901
ACCORDING TO : EN 10204/2004/3.1
DATE : 20.08.2017

ORDER / COMANDA : 900992/50048184/REF:97284/J
DISPATCH / AVIZ EXPEDITIE : 7000960375
WAGON / ID TRANSPORT : 335354212375
TRACKING NO. :

TOTAL NUMBER OF PIECES: 19 / TOTAL WEIGHT: 20.724,00 KG

NO	PLATE	HEAT NO	DIMENSIONS	PC	TEST NO	WEIGHT	UTS	YTS	L0	E1
			MMxMMxMM				MPa	MPa	mm	%
1	364753/01/06	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
2	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
3	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
4	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
5	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
6	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
7	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
8	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
9	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
10	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
11	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
12	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
13	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
14	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
15	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
16	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
17	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
18	364753/04/01	Y915425	10,00x2000x6000	1	3108	942	453	315	0	0
19	364752/01/03	Y932767	10,00x2000x6000	1	3154	942	451	317	0	4

CHEMICAL COMPOSITION (%) - L = Heat , P = Product

L	HEAT NO	--C--	--Si--	--Mn--	--P--	--S--	--Al--	--As--	--Ti--	--V--	--Cu--	--Ni--	--Cr--	--Mo--	--Nb--	--B--	--H2--	--N2--	--Zr--	--Ca--	--Sn--	CEV2
L	915425	0,1112	0,0084	0,0548	0,0120	0,0079	0,0414	0,0000	0,0011	0,0022	0,0087	0,0075	0,0180	0,0001	0,0032	0,0001	0,0006	0,0042	0,0000	0,0002	0,0000	0,23
L	932767	0,0841	0,0194	0,0560	0,0123	0,0072	0,0403	0,0000	0,0013	0,0010	0,0138	0,0084	0,0178	0,0004	0,0016	0,0001	0,0000	0,0061	0,0000	0,0003	0,0000	0,24

Steelmaking process:
Made by BOF-Continuous Casting
Galvanizing class
Carbon equivalent formula:
CEV2 = C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15

Delivery condition: Normalizing rolled
Checking of marking,surface,shape and dimensions-ok
Surface: EN 10163/2-2004,class A,subclass 1
Tolerance:
Sizes: EN 10029/2010,tab.1 class
A,tab.2,tab.3
Flatness: EN 10029/2010,class N, TAB 4

THIRD PART INSPECTION

SIGNATURE

INSPECTOR'S STAMP

INSPECTOR OF QUALITY
CONTROL DEPARTMENT

SIGNATURE

DIMITRESCU ANISOARA

INSPECTOR'S STAMP